

Quality Control

Work Order ID 80316

Thursday, February 16, 2012 1:35:07 PM

80316

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Item ID: D2829

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Threaded Stud

Start Date: 2/16/2012 Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/23/2012 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursTool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130

Identify as per dwg & Stock Location: **STGA**

0.00

130

Packaging

Memo

0.00

Packaging

(20x) **SP 12-02-29**

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 12/03/01**MLJ 12/03/01**
(20)

Picklist Print

Thursday, February 16, 2012 1:35:06 PM

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Work Order ID: 80316

Parent Item: D2829

Parent Item Name: Threaded Stud

Start Date: 2/16/2012

Required Date: 2/23/2012

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP A99.07.13New IssueDM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.375 304 ROUND BAR 0.375		Purchased	No			110	f	40.6140	0.1	2.1052632			

Location

Loc Qty

Loc Code

MAT029

40.614

119346

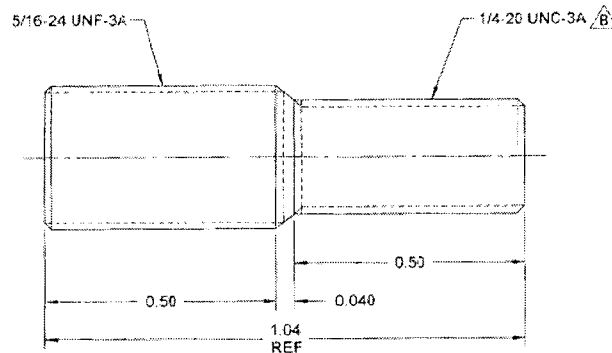
16.514

120204

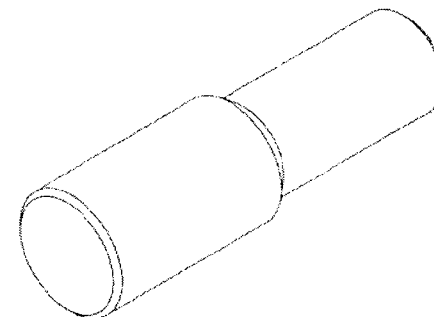
24.1

22

22 12/02/20



D2829 THREADED STUD



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR
REF. DART SPEC. D304RD.DDD
OR
AISI 303 STAINLESS STEEL ROUND BAR
REF. DART SPEC. M303RD.DDD
- 2) FINISH: NONE
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

B	REDRAWN IN SOLIDWORKS TO CURRENT STANDARD AND TRANSFERRED TO 'B' SIZE FORMAT. MATERIAL WAS AISI 4136 (Zn AG-1); 1/4-20 UNC-3A WAS 1/4-20 UNF-3A (Zn CE 1). REASON: REVISION OF C2011 FROM REV F TO REV G	MB	08.10.03
A	NEW ISSUE	RF	99.05.31
REV.	DESCRIPTION	BY	DATE
DESIGN	KE		
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.10.03		

DART AEROSPACE LTD
HAYKESBURY, ONTARIO, CANADA

DRAWING NO. **D2829** REV. B
SHEET 1 OF 1
TITLE **THREADED STUD** SCALE NTS

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80316

RELEASED
06/02/27

